Finishing!
ENGINEERING EXCELLENCE in each machine during every step from inception, through design and build, utilizing parts and components used worldwide by machinery builders that are accessible and available overnight if needed.

INNOVATION FIRST. When our customers expressed concerns about leveling, we introduced a separated 4 PILLAR SYNCRONIZED balance system to keep the machine, conveyor and media perfectly balanced to guarantee uniform finish and better part finish!

BUILT TO LAST. When our customers wanted a longer lasting machine, we designed features to keep the motors and gears out of the “danger zone” and solid stainless steel interiors on wet machines to keep out rusting and deterioration. As a point of emphasis we standardized stainless steel construction in any area moisture comes in contact with our machines.

SMART DESIGN. When our customers asked for longer wear and tear on the conveyor belts, we designed a patented conveyor belt tracking system to ensure our conveyors stay straight and true. We also simplified conveyor extraction from our machines so when time does come to replace a belt, rest assure it will be done fast and efficient!

RELENTLESS OBSESSION. Our mission to our customers: Provide a world class technical center to determine what machine accomplishes the finish you seek. Use global media suppliers to make sure the correct abrasives are used. Employ factory trained technicians to serve you when needed! 24/7/24. That’s MAC-TECH FINISHING!
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KEY
B = Bottom Deburring
D = Disk Brush
G = Abrasive Belt
K = Barrel Brush
P = Abrasive Cylinder
JS = Dry Operation
The Jonsen SB1300K Slag Removal & Top/Bottom Deburring Edge Rounding Machine is equipped with slag removal and top/bottom deburring belts which work efficiently on edges, holes and sides. Our highly efficient finishing systems are built to withstand your everyday deburring needs. If it’s burr knockdown, edge rounding, slag removal, polishing or decorative finishing, mild steel, stainless steel, aluminum or cast iron, JONSEN is ready to perform!

**Product Features**

- Slag removal
- Top/Bottom deburring

**Technical Data**

<table>
<thead>
<tr>
<th>Feature</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Max. working width</td>
<td>51”</td>
</tr>
<tr>
<td>Min working length</td>
<td>20”</td>
</tr>
<tr>
<td>Working thickness</td>
<td>0.05-5.5”</td>
</tr>
<tr>
<td>Feed speed</td>
<td>3.2-29.5 ft/min</td>
</tr>
<tr>
<td>Deburring belt compensation height</td>
<td>1.5”</td>
</tr>
<tr>
<td>Table height</td>
<td>32”</td>
</tr>
<tr>
<td>Total power</td>
<td>40kw</td>
</tr>
<tr>
<td>Dimensions</td>
<td>7.9 x 7.6 x 7.25 ft</td>
</tr>
<tr>
<td>Weight</td>
<td>3 Tons</td>
</tr>
</tbody>
</table>

**Applications**

- Burr knockdown
- Edge rounding
- Slag removal
- Polishing
- Decorative finishing
- Mild steel
- Stainless steel
- Aluminum
- Cast Iron
SB SERIES
SB1300KG Deburring, Grinding and Edge Rounding Machine
**SB1300KG**

**Deburring, Grinding, and Edge Rounding Machine**

The Jonsen SB1300KG Deburring, Grinding, and Edge Rounding Machine is equipped with slag removal, grinding, and top deburring belts which work efficiently on edges, holes and sides. Our highly efficient finishing systems are built to withstand your everyday deburring needs. If it’s burr knockdown, edge rounding, slag removal, polishing or decorative finishing, mild steel, stainless steel, aluminum or cast iron JONSEN is ready to perform!

**Product Features**

- Slag removal
- Grinding Belt
- Top Deburring

**Technical Data**

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Max. working width</td>
<td>52”</td>
</tr>
<tr>
<td>Working thickness</td>
<td>0.05-5.5”</td>
</tr>
<tr>
<td>Min. working length</td>
<td>20”</td>
</tr>
<tr>
<td>Feed speed</td>
<td>3.2-29.5 ft/min</td>
</tr>
<tr>
<td>Table height</td>
<td>37”</td>
</tr>
<tr>
<td>Total power</td>
<td>45 kw</td>
</tr>
<tr>
<td>Dimensions</td>
<td>8.5 x 6.6 x 6.6 ft</td>
</tr>
<tr>
<td>Weight</td>
<td>3 Tons</td>
</tr>
</tbody>
</table>

**Applications**

- Burr knockdown
- Edge/hole rounding
- Slag removal
- Polishing
- Decorative finishing
- Mild steel
- Stainless steel
- Aluminum
- Cast Iron
SBG SERIES
SBG1000 Automatic Two-Side-One-Pass Deburring Machine
SBG 1000

Automatic Two-Side Deburring Machine

The SBG 1000 is a two-side-one-pass deburring & edge rounding machine. It utilizes two deburring belts for processing all interior and exterior contours. The work piece is carried by an inlet conveyor belt, then ground by an abrasive belt. Most of the vertical burrs and slag are removed or knocked by abrasive belt grinding. At the same time, the burrs on the back of the work piece are removed by the bottom deburring belt. The top of the work piece is then processed by the top deburring belt at machine outlet. The SBG 1000 gives excellent results from precision sheet metal parts deburring to slag grinding after laser cutting or plasma cutting.

Product Features

- Mitsubishi electrical control
- Top deburring head
- Modular design
- Bottom deburring
- PLC touch screen (Mitsubishi)

Technical Data

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Max. working width</td>
<td>39.4”</td>
</tr>
<tr>
<td>Max. working thickness</td>
<td>5.5”</td>
</tr>
<tr>
<td>Min. working length</td>
<td>5.5”</td>
</tr>
<tr>
<td>Conveyor speed</td>
<td>6.5-29.5 ft/min (Variable speed)</td>
</tr>
<tr>
<td>Abrasive belt compensation height</td>
<td>1.5”</td>
</tr>
<tr>
<td>Total power consumption</td>
<td>17.21 kw</td>
</tr>
<tr>
<td>Feeding table height</td>
<td>32”</td>
</tr>
<tr>
<td>Dimensions</td>
<td>6.2 x 8 x 6.25 ft</td>
</tr>
</tbody>
</table>

Applications

- Deburring sheet metal
- Slag grinding after laser/plasma cutting
SP SERIES

SP1000 Planetary Type Metal Deburring Machine
SP1000 Planetary Type Metal Deburring Machine

The SP1000 is equipped with six abrasive barrels on the head; each spins itself while the whole head rotates in the meantime. It can deburr on all edges and deeply in holes on plate by the effects of abrasive media in high speed centrifugal grinding, cutting, scraping and filing. Burrs on interior and exterior contours can all be removed, but the precise dimensions on plate will be kept.

Product Features

- Designed with open chamber for parts width up to 2000mm (78.7”).
- Vacuum feeding or optional rotation feeding system
- Six abrasive barrels on head

Technical Data

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>No. of planetary assembly</td>
<td>1 pc</td>
</tr>
<tr>
<td>Speed of planetary assembly</td>
<td>0-9.6r/min</td>
</tr>
<tr>
<td>No. of abrasive barrels</td>
<td>6</td>
</tr>
<tr>
<td>Speed of spindles</td>
<td>0-1575r/min</td>
</tr>
<tr>
<td>Max. working width</td>
<td>79”</td>
</tr>
<tr>
<td>Min. working size</td>
<td>1.5 x 1.5”</td>
</tr>
<tr>
<td>Working thickness</td>
<td>0.05-5.5”</td>
</tr>
<tr>
<td>Feed speed</td>
<td>1.6-16.4 ft/min</td>
</tr>
<tr>
<td>Abrasive barrel</td>
<td>12 x 11”</td>
</tr>
<tr>
<td>Total power</td>
<td>12kw</td>
</tr>
<tr>
<td>Machine size:</td>
<td>7 x 6 x 7.2 ft</td>
</tr>
</tbody>
</table>

Applications

- Deburring on flat parts
- Deburring on 3-dimensional parts
Badger(SD-H): Abrasive Head + Disk Brush Deburring Machine
The BADGER (SD-H) Abrasive Head + Disk Brush deburring machine is THE solution when it comes to deburring small parts. Up until now, in order to deburr smaller metal parts you either had to do it manually with power tools or with expensive through-feed machines.

The BADGER changes all of that, offering a quick-change dual finishing/grinding head, a 360° swinging arm, and a one-of-a-kind custom vacuum table to ensure that the parts don’t move during deburring—all for an extremely low investment price.

**Product Features**

- High quality deburring in a semi automatic environment.
- Air cushioned deburring head for effective pressure control.
- Vacuum table for fixture free mounting of components.
- Highly effective down draft dust collection.
- Instant changeover from rough to fine grit on the same head.
- Two second head replacement for maximum production.

**Technical Data**

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Specification</th>
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</thead>
<tbody>
<tr>
<td>Vacuum table size</td>
<td>13.5 x 12”</td>
</tr>
<tr>
<td>Cantilever arm working range</td>
<td>59” X 360°</td>
</tr>
<tr>
<td>Max. parts size on table</td>
<td>55 x 32”</td>
</tr>
<tr>
<td>Max. parts size outside table</td>
<td>59 x 59”</td>
</tr>
<tr>
<td>Working thickness</td>
<td>0.05-7.9”</td>
</tr>
<tr>
<td>Deburring head power</td>
<td>0.75kw</td>
</tr>
<tr>
<td>Qty of deburring head</td>
<td>2</td>
</tr>
<tr>
<td>Power of dust collection fan</td>
<td>0.045 kw x 2</td>
</tr>
<tr>
<td>Total power</td>
<td>4.05kw</td>
</tr>
<tr>
<td>Machine size</td>
<td>4.7 x 2.7 x 4.9 ft</td>
</tr>
</tbody>
</table>

**Applications**

- Stamping parts
- Auto parts
- Precision machinery parts
- 3D parts
- Small holes
- Edge/hole rounding
- Polishing
SD SERIES
SD300-WJS+3D Jonsen Disk Brush System Deburring Machine
The SD300-WJS+3D is a combination wet operation machine with an abrasive belt and rotation type disk brush system. The SD300-WJS+3D is suitable for heavy grinding and efficient disk brush type deburring. The four heads on the machine can run together or separately for deburring or edge rounding.

**Product Features**

- Max.working width: 12”
- Working thickness: 0.05-7.9”
- Min.working length: 1.2”
- Feed table height: 37”
- Feed speed: 1.6-16.4 ft/min
- Total power: 23kw
- Machine size: 16.2 x 4.75 x 7.05 ft
- Abrasive belt size: 75 x 12”
- Disk brush speed: 1480r/min
- Weight: 4.5 Tons

**Applications**

- Heavy grinding
- Precision punching parts
- Valve plate
- Fine blanking parts deburring
- Edge/hole rounding
- Uniform deburring of complicated contours
SD SERIES

SD300-JS+D: Metal Belt Grinding and Deburring Machine
The Jonsen SD300-JS+D metal grinding and deburring machine was made to achieve a uniform deburring of flat parts which also have complicated contours, curved surfaces and rounded edges.

**Product Features**

Grinding belt and disk brush for contoured or curved surfaces.

**Technical Data**

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Max Working Width</td>
<td>12”</td>
</tr>
<tr>
<td>Working Thickness</td>
<td>0.05 x 3.1”</td>
</tr>
<tr>
<td>Min. Working length</td>
<td>16”</td>
</tr>
<tr>
<td>Feed Speed</td>
<td>1.6-16.4 ft/min</td>
</tr>
<tr>
<td>Disk brush spindle</td>
<td>1480rpm</td>
</tr>
<tr>
<td>Brush Assembly Speed</td>
<td>Variable speed</td>
</tr>
<tr>
<td>Abrasive Belt Size</td>
<td>75” x 12”</td>
</tr>
<tr>
<td>Total Power</td>
<td>15-18kw</td>
</tr>
<tr>
<td>Dimensions L x W x H</td>
<td>6.3 x 3.9 x 6 ft</td>
</tr>
<tr>
<td>Weight</td>
<td>1.5 Tons</td>
</tr>
</tbody>
</table>

**Applications**

- Complicated contours
- Curved surfaces
- Edge rounding
- Precision punching spare parts
- Auto parts and precision mechanical parts
- Valve plate
SG630-JS

Dry Type Wide Belt Grinder

The Jonsen SG630-JS is the most widely used machine in the sheet metal processing industry. It is a wide belt, dry operation grinding machine. It has a 24” table and allows up to 4 heads. Its main functions are to carry out deburring operation of stamping sheet metal articles, perform surface napping and polishing, and create HL effect. This is an easy to operate machine.

Product Features

- Italian Digital thickness control system
- Patented pneumatic-controlled belt
- 4-pillar synchro lift system
- Precise heat-resistant conveyer belting
- Built-in engine
- Unique brush for cleaning conveyer belting

Technical Data

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Max. Width:</td>
<td>24”</td>
</tr>
<tr>
<td>Min. Working Length:</td>
<td>10.6”</td>
</tr>
<tr>
<td>Thickness:</td>
<td>0.04-4.1”</td>
</tr>
<tr>
<td>Belt Size:</td>
<td>24.8 x 74.8”</td>
</tr>
<tr>
<td>Feed Rate:</td>
<td>7-36 ft/min</td>
</tr>
<tr>
<td>Total Power:</td>
<td>8.61 kW</td>
</tr>
<tr>
<td>Machine Dimensions:</td>
<td>4 x 5 x 6 ft</td>
</tr>
<tr>
<td>Machine Weight:</td>
<td>1.1 Tons</td>
</tr>
</tbody>
</table>

Applications

- Deburring stamping sheet metal
- Surface napping and polishing
- Surface grinding
- Scratch removal
- Creates even surface for next steps, such as painting, bending, etc.
SG SERIES

SG630-WJS: Wide Belt Grinder (Wet Operation)
The Jonsen SG630-WJS is a wide belt, wet operation grinding machine. It has a 24” table and allows up to 4 grinding heads. Wet systems create a safe environment and clean surface finishing on aluminum, titanium, aluminum-magnesium alloy and stainless steel. The cooling system makes low heat on parts and belt life is prolonged in the meantime.

**Product Features**

- The patented outside lift system can be separated from grinding liquid.
- Prolonged life time and guaranteed accuracy
- Easy maintenance

**Technical Data**

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Max. Width</td>
<td>24”</td>
</tr>
<tr>
<td>Min. Working Length</td>
<td>9.4”</td>
</tr>
<tr>
<td>Working Thickness</td>
<td>0.03-3.1”</td>
</tr>
<tr>
<td>Belt Size</td>
<td>24.8 x 74.8”</td>
</tr>
<tr>
<td>Feed Rate</td>
<td>7-36 ft/min</td>
</tr>
<tr>
<td>Total Power</td>
<td>8.61 kW</td>
</tr>
<tr>
<td>Machine Dimensions</td>
<td>6.7 x 5.9 x 6.9 ft</td>
</tr>
<tr>
<td>Machine Weight</td>
<td>1.5 Tons</td>
</tr>
</tbody>
</table>

**Applications**

- Wet sanding
- Strong descaling
- Polishing platens
- Stainless steel
- Aluminum
- Copper
SG1030-JS

Dry Type Wide Belt Grinder

The Jonsen SG1030-JS is dry operation, wide belt grinding machine with a 39” table and up to 4 grinding heads.

It is suitable for surface grinding, deburring and finishing material such as steel, stainless steel, and copper.

Product Features

- Italian Digital thickness control system
- Automatic belt offset
- 4-pillar synchro lift system
- Unique brush for cleaning conveyor belt
- Built-in engine
- Front lock on grinding head
- Automatic conveyor belt tracking device

- No need to manual adjust belt tracking.
- Easy operation

Technical Data

<table>
<thead>
<tr>
<th>Feature</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Max Width</td>
<td>39.4”</td>
</tr>
<tr>
<td>Min Working Length</td>
<td>9.4”</td>
</tr>
<tr>
<td>Thickness</td>
<td>0.03-3.2”</td>
</tr>
<tr>
<td>Belt Size</td>
<td>40.5” x 75”</td>
</tr>
<tr>
<td>Feed Rate</td>
<td>6.5–36 ft/min</td>
</tr>
<tr>
<td>Vacuum Air Flow</td>
<td>0.04 ft/min</td>
</tr>
<tr>
<td>Total Power</td>
<td>12.46 kw</td>
</tr>
<tr>
<td>Machine Dimensions</td>
<td>5.4 x 5.6 x 6 ft</td>
</tr>
<tr>
<td>Machine Weight</td>
<td>1.8 Tons</td>
</tr>
</tbody>
</table>

Applications

- Surface grinding
- Deburring
- Finishing
- Steel
- Stainless steel
SG1030-WJS

Wet Type Wide Belt Grinder

The Jonsen SG1030-WJS is a wide belt, wet operation grinding machine, with a 39” table and up to 4 heads.

Compared to the dry type grinding machine, this wet type grinder can produce a remarkable quality finish in processing metal articles such as aluminum, copper and alloy zinc products, which are easy to adhere to the sand belt and create a nice, clear finish. Furthermore, this type of grinder develops little heat during cold processing, which makes it possible to keep the shape of the work piece unchanged.

Product Features

- Italian digital thickness control system
- Patented pneumatic-controlled belt
- 4 pillar synchro lift system
- Automatic belt offset
- External lift system
- Precise filtering and circulating system
- Automatic conveyor belt cut-away device
- Front lock on grinding head

Technical Data

<table>
<thead>
<tr>
<th>Feature</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Maximum working width</td>
<td>39.4”</td>
</tr>
<tr>
<td>Feed speed</td>
<td>6.5-45 ft/min</td>
</tr>
<tr>
<td>Minimum working length</td>
<td>9.4”</td>
</tr>
<tr>
<td>Working thickness</td>
<td>0.03-2.8”</td>
</tr>
<tr>
<td>Total motor power</td>
<td>12.84kw</td>
</tr>
<tr>
<td>Size of belt</td>
<td>51.1” × 74.8”</td>
</tr>
<tr>
<td>Weight</td>
<td>2.8 Tons</td>
</tr>
<tr>
<td>Dimension</td>
<td>6.7 × 5.9 × 6.9 ft</td>
</tr>
</tbody>
</table>

Applications

- Surface grinding
- Deburring
- Finishing
- Alloy zinc
- Aluminum
- Copper
SG SERIES
SG1300-WJS: Wide Belt Grinder (Wet Operation)
SG1300-WJS

Wet Type Wide Belt Grinder

The JONSEN SG1300-WJS machine is available with up to 4 grinding heads. It has a 54” table. The roller table feed system enables it to grind sheet as thin as 0.5mm. The 86”-long belt makes it possible to prolong its replacement cycle and improve its efficiency.

It is ideally suited for stainless steel surface finishing.

Product Features

- Digital readout of machine opening
- Abrasive belt automatic tracking system
- Variable speed of contact roller
- Abrasive belt automatic compensation device
- Whole line DC control Roller table type feed
- Precision feed system (For wet system)

Technical Data

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Maximum working width</td>
<td>50”</td>
</tr>
<tr>
<td>Feed Speed</td>
<td>6.5-45 ft/min</td>
</tr>
<tr>
<td>Minimum working length</td>
<td>11.8”</td>
</tr>
<tr>
<td>Working thickness</td>
<td>0.08-2.8”</td>
</tr>
<tr>
<td>Total motor power</td>
<td>55 kw</td>
</tr>
<tr>
<td>Size of belt</td>
<td>51.1× 86.6”</td>
</tr>
<tr>
<td>Weight</td>
<td>4 Tons</td>
</tr>
<tr>
<td>Dimension</td>
<td>9.2 × 8.8 × 7.4 ft</td>
</tr>
</tbody>
</table>

Applications

- Surface finishing
- Surface grinding
- Deburring
- Finishing
- Stainless steel
SG2500-2
Double-Belted Grinding and Polishing Machine (Dry Operation)

Jonsen’s SG2500-2 Double-belted Grinding & Polishing Machine is a high-quality, low-cost solution for sheet metal finishing. The SG2500-2 is suited for surface finishing for flat plate and formed boxes. It is equipped with two belt grinding rollers to remove scratch marks and create an even surface. This high-speed machine is guaranteed to improve your production times in the finishing department.

Product Features
- 360 degree revolving work bench
- Speed regulation control of the belt
- Manual or mechanical operation is available
- Work benches are interconvertible
- Unique belt control method

Technical Data
- Max. working width: 59”
- Max. working length: 98.4”
- Min. working length: 24”
- Measurement of Belt: 4.7 x 354”
- Dual extraction capacity: 70,629 sq.ft/h
- Total power: 8.24kw
- Machine size: 15.75 x 13.8 x 7.7ft
- Weight: 4.5 Tons

Applications
- Even deburring
- Finishing
- Great for enclosures
- Boxes/doors/large pans
- Special contours
SG3800-2: Double-Belted Grinding and Polishing Machine (Dry Operation)

The SG3800-2 is adopted with XYZ axil movements for grinding the surface of very large work pieces. Different grinding can be done of specific work pieces, especially cast iron and welded meal. The maximum working area can be up to 3800mm (149.6”) x 2000mm (78.7”) x 500mm (19.7). Max loading is 5 tons.

Product Features

- Digital control system
- Frequency control of spindle
- Precise roller linear guide pair
- Extra large working table
- PLC control
- Servo feed drives
- Alternative grinding wheel

Technical Data

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Max. working width:</td>
<td>78.7”</td>
</tr>
<tr>
<td>Max. working length:</td>
<td>149.6”</td>
</tr>
<tr>
<td>Transverse velocity:</td>
<td>3.2-39 ft/min</td>
</tr>
<tr>
<td>Circumference of belt:</td>
<td>468.5”</td>
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<tr>
<td>Dual extraction capacity:</td>
<td>13123-16404 sq.ft./h</td>
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<tr>
<td>Total power:</td>
<td>11.74kw</td>
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<tr>
<td>Machine size:</td>
<td>19.7 x 19.7 x 6.6 ft</td>
</tr>
<tr>
<td>Weight:</td>
<td>7 Tons</td>
</tr>
</tbody>
</table>

Applications

- Cast Iron
- Welded meal
- Even deburring
- Finishing
- Great for enclosures
- Boxes/doors/large pans
- Special contours
Custom Machines

- For ferrous and non-ferrous applications
- Single or double sided
- Multiple heads
- Multiple conveyor linked machines
- Specialized conveyors
- Engineered to your specifications

Wet Dust Collection

- When doing aluminum
- When mixing metal application
- Attachable to multiple machines
- Solid stainless steel construction
- Easy to clean and maintain
“A relentless obsession to serve our customer”

Thank you for considering Mac-Tech for your equipment needs. Our firm is built on three simple principles:

Honest & Ethical Business

Every machine, new or used, is sold with honest representation in all aspects.

Support our Employees

We believe that families come before business.

Serve the Customer

Our service organization is the best in the industry. We commit to a 24-hour response guarantee if your machine is down.

Since 1984, we have honored the customer, the employee, and the value of doing good business throughout every work day.

This is the foundation of our sustainability.

“There are only two ways to grow your business with customers: new technology and superior after-sales support. Mac-Tech offers you both. We want to be your maintenance partner!”
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